

Work Order ID 102100

Friday, May 24, 2013 2:06:12 PM

102100

Page 1

Item ID: K358-044-001

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Reservoir Bottle L62W-001

Start Date: 5/24/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/21/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

CL

Date: 13/05/24

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NP2*

Seq.	Location	Tool #	Plan	Accept	Reject	Reject	Ins.
Work C.	part	Code	Qty	Qty	Number	Stamp	

Draw Nbr	Revision Nbr
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N/A	Rev N/A
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100		0.00
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100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 19987 to Luxfer
P/N: L62W-001 Hoop Wrapped Cylinder
6.89" O.D x 20.75" long
Volume = 549 cu in Weight = 16.5 lbs Service Pressure = 3000 psi
Thread size = 1.125-12 UNF
Certificate of conformity is required

CL 13/05/24 (2)

110	Receive & Inspect for Damage & Mat'l Certs	0.00
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110

Packaging

Memo

0.00

Packaging

Receive & Inspect For Transit Damage Ensure certificate of conformity is attached

13/11/15 (2)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY												
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other	

Work Order ID 102100

Friday, May 24, 2013 2:06:12 PM

102100

Page 2

Item ID: K358-044-001

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Reservoir Bottle L62W-001

Start Date: 5/24/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/21/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

112

QC6- Inspect dimensions to drawing

0.00

112

QC

Memo

0.00

Quality Control

114

Spray Painting per QSI005 4.2

0.00

114

SprayPaint

Memo

0.00

Spray Painting

PRIME AND PAINT AS PER DWG

116

QC14- Inspect Spray Paint

0.00

116

QC

Memo

0.00

Quality Control

27.15

2

DAS
05
13.07.17

2

DAS
16
13/07/18

12

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
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Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY												
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other	

Picklist Print

Friday, May 24, 2013 2:06:11 PM

Page 1

Work Order ID: 102100

Parent Item: K358-044-001

Parent Item Name: Reservoir Bottle L62W-001

Start Date: 5/24/2013

Required Date: 6/21/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A03.09.11New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
K358-044-001P Reservoir Bottle L62W-001		Purchased	No			110	Each	0.0000	1	2			

43/1/10 (2)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____


QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
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Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

HILITECH DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL		DIMENSIONS IN INCHES (mm)				DRAWN: KOTA KINUNEN DATE: 15/04/98 SCALE: 1:2.5 CHECKED: C.W. NEISTEY DATE PLOTTED: 15/04/98		Client: HELITECH PTY. LTD. Title: KWIK FLOAT INSTALLATION CENTRE BOTTLE RACK INSTALLATION DETAIL BELL 206 A & B SERIES			
DESCRIPTION PART 01	SUBSTRATE L153	ALL DIMENSIONS TO BE MET AFTER FINISHING. REMOVE ALL BURRS. SPEC: ALL SHARP EDGES 0.031" - 0.063" 0.063" max	1. 1/2" x 1/2" BROADWAY SLICE 2. 1/2" x 1/2" x 1/2" BELL 3. 1/2" x 1/2" x 1/2" BELL 4. 1/2" x 1/2" x 1/2" BELL 5. 1/2" x 1/2" x 1/2" BELL 6. 1/2" x 1/2" x 1/2" BELL 7. 1/2" x 1/2" x 1/2" BELL 8. 1/2" x 1/2" x 1/2" BELL 9. 1/2" x 1/2" x 1/2" BELL 10. 1/2" x 1/2" x 1/2" BELL 11. 1/2" x 1/2" x 1/2" BELL 12. 1/2" x 1/2" x 1/2" BELL 13. 1/2" x 1/2" x 1/2" BELL 14. 1/2" x 1/2" x 1/2" BELL 15. 1/2" x 1/2" x 1/2" BELL 16. 1/2" x 1/2" x 1/2" BELL 17. 1/2" x 1/2" x 1/2" BELL 18. 1/2" x 1/2" x 1/2" BELL 19. 1/2" x 1/2" x 1/2" BELL 20. 1/2" x 1/2" x 1/2" BELL 21. 1/2" x 1/2" x 1/2" BELL 22. 1/2" x 1/2" x 1/2" BELL 23. 1/2" x 1/2" x 1/2" BELL 24. 1/2" x 1/2" x 1/2" BELL 25. 1/2" x 1/2" x 1/2" BELL 26. 1/2" x 1/2" x 1/2" BELL 27. 1/2" x 1/2" x 1/2" BELL 28. 1/2" x 1/2" x 1/2" BELL 29. 1/2" x 1/2" x 1/2" BELL 30. 1/2" x 1/2" x 1/2" BELL 31. 1/2" x 1/2" x 1/2" BELL 32. 1/2" x 1/2" x 1/2" BELL 33. 1/2" x 1/2" x 1/2" BELL 34. 1/2" x 1/2" x 1/2" BELL 35. 1/2" x 1/2" x 1/2" BELL 36. 1/2" x 1/2" x 1/2" BELL 37. 1/2" x 1/2" x 1/2" BELL 38. 1/2" x 1/2" x 1/2" BELL 39. 1/2" x 1/2" x 1/2" BELL 40. 1/2" x 1/2" x 1/2" BELL 41. 1/2" x 1/2" x 1/2" BELL 42. 1/2" x 1/2" x 1/2" BELL 43. 1/2" x 1/2" x 1/2" BELL 44. 1/2" x 1/2" x 1/2" BELL 45. 1/2" x 1/2" x 1/2" BELL 46. 1/2" x 1/2" x 1/2" BELL 47. 1/2" x 1/2" x 1/2" BELL 48. 1/2" x 1/2" x 1/2" BELL 49. 1/2" x 1/2" x 1/2" BELL 50. 1/2" x 1/2" x 1/2" BELL 51. 1/2" x 1/2" x 1/2" BELL 52. 1/2" x 1/2" x 1/2" BELL 53. 1/2" x 1/2" x 1/2" BELL 54. 1/2" x 1/2" x 1/2" BELL 55. 1/2" x 1/2" x 1/2" BELL 56. 1/2" x 1/2" x 1/2" BELL 57. 1/2" x 1/2" x 1/2" BELL 58. 1/2" x 1/2" x 1/2" BELL 59. 1/2" x 1/2" x 1/2" BELL 60. 1/2" x 1/2" x 1/2" BELL 61. 1/2" x 1/2" x 1/2" BELL 62. 1/2" x 1/2" x 1/2" BELL 63. 1/2" x 1/2" x 1/2" BELL 64. 1/2" x 1/2" x 1/2" BELL 65. 1/2" x 1/2" x 1/2" BELL 66. 1/2" x 1/2" x 1/2" BELL 67. 1/2" x 1/2" x 1/2" BELL 68. 1/2" x 1/2" x 1/2" BELL 69. 1/2" x 1/2" x 1/2" BELL 70. 1/2" x 1/2" x 1/2" BELL 71. 1/2" x 1/2" x 1/2" BELL 72. 1/2" x 1/2" x 1/2" BELL 73. 1/2" x 1/2" x 1/2" BELL 74. 1/2" x 1/2" x 1/2" BELL 75. 1/2" x 1/2" x 1/2" BELL 76. 1/2" x 1/2" x 1/2" BELL 77. 1/2" x 1/2" x 1/2" BELL 78. 1/2" x 1/2" x 1/2" BELL 79. 1/2" x 1/2" x 1/2" BELL 80. 1/2" x 1/2" x 1/2" BELL 81. 1/2" x 1/2" x 1/2" BELL 82. 1/2" x 1/2" x 1/2" BELL 83. 1/2" x 1/2" x 1/2" BELL 84. 1/2" x 1/2" x 1/2" BELL 85. 1/2" x 1/2" x 1/2" BELL 86. 1/2" x 1/2" x 1/2" BELL 87. 1/2" x 1/2" x 1/2" BELL 88. 1/2" x 1/2" x 1/2" BELL 89. 1/2" x 1/2" x 1/2" BELL 90. 1/2" x 1/2" x 1/2" BELL 91. 1/2" x 1/2" x 1/2" BELL 92. 1/2" x 1/2" x 1/2" BELL 93. 1/2" x 1/2" x 1/2" BELL 94. 1/2" x 1/2" x 1/2" BELL 95. 1/2" x 1/2" x 1/2" BELL 96. 1/2" x 1/2" x 1/2" BELL 97. 1/2" x 1/2" x 1/2" BELL 98. 1/2" x 1/2" x 1/2" BELL 99. 1/2" x 1/2" x 1/2" BELL 100. 1/2" x 1/2" x 1/2" BELL 101. 1/2" x 1/2" x 1/2" BELL 102. 1/2" x 1/2" x 1/2" BELL 103. 1/2" x 1/2" x 1/2" BELL 104. 1/2" x 1/2" x 1/2" BELL 105. 1/2" x 1/2" x 1/2" BELL 106. 1/2" x 1/2" x 1/2" BELL 107. 1/2" x 1/2" x 1/2" BELL 108. 1/2" x 1/2" x 1/2" BELL 109. 1/2" x 1/2" x 1/2" BELL 110. 1/2" x 1/2" x 1/2" BELL 111. 1/2" x 1/2" x 1/2" BELL 112. 1/2" x 1/2" x 1/2" BELL 113. 1/2" x 1/2" x 1/2" BELL 114. 1/2" x 1/2" x 1/2" BELL 115. 1/2" x 1/2" x 1/2" BELL 116. 1/2" x 1/2" x 1/2" BELL 117. 1/2" x 1/2" x 1/2" BELL 118. 1/2" x 1/2" x 1/2" BELL 119. 1/2" x 1/2" x 1/2" BELL 120. 1/2" x 1/2" x 1/2" BELL 121. 1/2" x 1/2" x 1/2" BELL 122. 1/2" x 1/2" x 1/2" BELL 123. 1/2" x 1/2" x 1/2" BELL 124. 1/2" x 1/2" x 1/2" BELL 125. 1/2" x 1/2" x 1/2" BELL 126. 1/2" x 1/2" x 1/2" BELL 127. 1/2" x 1/2" x 1/2" BELL 128. 1/2" x 1/2" x 1/2" BELL 129. 1/2" x 1/2" x 1/2" BELL 130. 1/2" x 1/2" x 1/2" BELL 131. 1/2" x 1/2" x 1/2" BELL 132. 1/2" x 1/2" x 1/2" BELL 133. 1/2" x 1/2" x 1/2" BELL 134. 1/2" x 1/2" x 1/2" BELL 135. 1/2" x 1/2" x 1/2" BELL 136. 1/2" x 1/2" x 1/2" BELL 137. 1/2" x 1/2" x 1/2" BELL 138. 1/2" x 1/2" x 1/2"												



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19987

Purchase Order Date 5/24/2013

PO Print Date 5/29/2013

Page Number 1 of 1

Order From :

VU-LUX001

LUXFER GAS CYLINDERS
3016 KANSAS AVENUE
RIVERSIDE, CA 92507
US

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

951 684 5110

951 328 1117

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED dates

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	K358-044-001P	Reservoir Bottle L62W-001	7/19/2013 Yes	2.00 Each	FedEx PI collect	\$258.3900	\$516.78

Special Inst:

AS PER DWG K358-044-001
B102100
P/N: L62W-001 HOOP WRAPPED
CYLINDER
6.89" OD X 20.75" LONG
VOLUME = 549 CU IN WEIGHT = 16.5
LBS SERVICE PRESSURE =
3000PSI
THREADED SIZE = 1.125-12UNF

PO Total:

\$516.78

Change Nbr: 3

Change Date: 5/29/2013

CL
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO



Luxfer Gas Cylinders

A Division of **Luxfer Inc.**
 3016 Kansas Avenue • Riverside • CA 92507
 Telephone (951) 684-5110 • Fax (951) 328-1117
 www.luxfercylinders.com



PACKING LIST

Shipping Address

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY ON K6A 1K7
 CANADA

Information

Document No. 80234682
 Document Date 07/19/2013
 PO No. PO19987
 PO Date 05/24/2013
 Sales Order No./Date 122225 05/24/2013
 Customer No. 3464
 Shipping Conditions Standard
 Terms of Delivery FOB LUXFER PLANT, COLLECT
 Gross Weight 35.140 LB
 Net Weight 29.800 LB
 Volumes 1.700 FT3

1 of 1

Shipping Details

Item	Material Description	Storage Location	Quantity	Weight
0010	<p>CERTIFICATE OF CONFORMANCE W/ SHIPMENT NAFTA REQUIRED WITH SHIPMENT FEDEX P1 / COLLECT ACCT# 15179324-0</p> <p>L62W-001 CYLINDER, ALUMINUM FIBERWRAPPED, 62 CF</p> <p>Plant : 62 BASE MODEL L62W SERVICE PRESSURE 4500 PSI SURFACE FINISH HOOPWRAPPED WITH FIBERGLASS THREAD 1.125-12 UNF 2B, STD GLAND INTERNAL FINISH THERMO CLEANED LABEL CUSTOM LABEL APPLIED APPROVING AUTHORITY DOT/TC - USA DOT/TRANS CANADA</p>	1	2 EA	35.140 LB



Luxfer® Gas Cylinders Composite Cylinder Division

CERTIFICATE OF CONFORMANCE

CUSTOMER: DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

DATE: 07/11/2013

CUSTOMER P.O. NO. : 19987

LUXFER S.O. NO. : 122225

CUSTOMER DRAWING NO. : N/C

REV. NO. : N/C

ITEM	LUXFER PART NO.	REV	SAMPLE PLAN	DESCRIPTION	QUANTITY
1	L62W-001	E	N/A	COMPOSITE CYLINDERS 549 CU. IN. / 3000 PSI	2

PREFIX:	WS
SERIAL NUMBERS:	5378, 5379

We hereby certify that all materials of construction, processes of manufacture, required inspections and tests meet all applicable specification requirements. Material certifications, inspection and test results are available for review. We also certify that the above listed product items satisfactorily meet all purchase order, drawing and specification requirements for the revisions identified except for the following:

EXCEPTIONS:	None.
--------------------	-------

NAME: Jose Orozco

SIGNATURE: 

TITLE: Shipping Coordinator

DATE: 07/11/2013

Setting the Standard Worldwide®

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